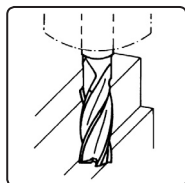


$\lambda = 40^\circ$
 $\gamma = 12^\circ$

typ
 N



Použití - Usage - Applikation - Употребление



HSS
 Co8

HSS
 Co8

| D k 10 | l | L | d h 6 | Z | CODE 140608 | CODE 140618 | IDENT. |
|-----------|----|-----|----------|---|----------------|----------------|--------|
| 2 | 7 | 51 | 6 | 3 | • | • | .020 |
| 2,5 | 8 | 52 | 6 | 3 | • | • | .025 |
| 3 | 8 | 52 | 6 | 4 | • | • | .030 |
| 3,5 | 10 | 54 | 6 | 4 | • | • | .035 |
| 4 | 11 | 55 | 6 | 4 | • | • | .040 |
| 4,5 | 11 | 55 | 6 | 4 | • | • | .045 |
| 5 | 13 | 57 | 6 | 4 | • | • | .050 |
| 6 | 13 | 57 | 6 | 4 | | • | .060 |
| 7 | 16 | 66 | 10 | 4 | | • | .070 |
| 8 | 19 | 69 | 10 | 4 | | • | .080 |
| 9 | 19 | 69 | 10 | 4 | | • | .090 |
| 10 | 22 | 72 | 10 | 4 | | • | .100 |
| 11 | 22 | 79 | 12 | 4 | | • | .110 |
| 12 | 26 | 83 | 12 | 4 | | • | .120 |
| 13 | 26 | 83 | 12 | 4 | | • | .130 |
| 14 | 26 | 83 | 12 | 4 | | • | .140 |
| 15 | 26 | 83 | 12 | 4 | | • | .150 |
| 16 | 32 | 92 | 16 | 4 | | • | .160 |
| 18 | 32 | 92 | 16 | 4 | | • | .180 |
| 20 | 38 | 104 | 20 | 4 | | • | .200 |
| 22 | 38 | 104 | 20 | 4 | | • | .220 |
| 24 | 45 | 121 | 25 | 5 | | • | .240 |
| 25 | 45 | 121 | 25 | 5 | | • | .250 |



TiN

TiCN

TiAlN

AlTiN

1